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 APPLICATION NO.
 FILING DATE
 EIRN! NAMED INVENTOR
 ATTORNEY DOCKET NO.
 CONFIRMATION NO.

 09 826,012
 04 05 2001
 Kemchi Charo
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FXAMINER
CHANG, VICTOR S

ART UNIT PAPER NUMBER

DATE MAILED: 10 08-2002

Please find below and/or attached an Office communication concerning this application or proceeding.

	Application No	Applicant(s)
	09/826,012	CHUJO ET AL.
Office Action Summary	Examiner	Art Unit
	Victor S Chang	1771
	on appears on the cove	er sheet with the correspondence address
Period for Reply		
A SHORTENED STATUTORY PERIOD FOR F THE MAILING DATE OF THIS COMMUNICAT! - Extensions of time may be available under the provisions of 37 C after SIX. (6) MONTHS from the mailing date of this communicate. If the period for reply specified above is less than thirty (30) days if NO period for reply is specified above, the maximum statutory. Failure to reply within the set or extended period for reply will, by Any reply received by the Office later than three months after the earned patent term adjustment. See 37 CFR 1 704(b)	ION. CFR 1 136(a) In no event, howon on s, a reply within the statutory m period will apply and will expire statute, cause the application	vever, may a reply be timely filed Inimum of thirty (30) days will be considered timely a SIX (6) MONTHS from the mailing date of this communication to become ABANDONED (35 U.S.C. § 133)
Status		
1) Responsive to communication(s) filed or	n <u>13 September 2002</u>	
2a) This action is FINAL . 2b) ∑	This action is non-	final.
3) Since this application is in condition for a closed in accordance with the practice u		ormal matters, prosecution as to the merits is
Disposition of Claims	постих ране фиауле	, 1933 O.D. 11. 433 O.G. 213.
4) Claim(s) 1-4 is/are pending in the application	ation.	
4a) Of the above claim(s) 3 and 4 is/are w	vithdrawn from consid	eration.
5) Claim(s) is/are allowed.		
6) Claim(s) 1 and 2 is/are rejected.		
7) Claim(s) is/are objected to.		
8) Claim(s) are subject to restriction a	and/or election require	ement.
Application Papers		
9) The specification is objected to by the Exa		
10) The drawing(s) filed on is/are: a) □ accepted or b) □ objected to by the Examiner.		
Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).		
11) ☐ The proposed drawing correction filed on is: a) ☐ approved b) ☐ disapproved by the Examiner.		
If approved, corrected drawings are required in reply to this Office action.		
12) The oath or declaration is objected to by the	ne Examiner.	
Priority under 35 U.S.C. §§ 119 and 120		
13) Acknowledgment is made of a claim for fo	oreign priority under 3	5 U.S.C. § 119(a)-(d) or (f).
a)⊠ All b)□ Some * c)□ None of:		
1. Certified copies of the priority docu		
2. Certified copies of the priority docu		
 3. Copies of the certified copies of the application from the Internation. * See the attached detailed Office action for a second control of the action for a second	al Bureau (PCT Rule	
14) Acknowledgment is made of a claim for dor		·
a) The translation of the foreign languag		
15) Acknowledgment is made of a claim for do		
Attachment(s)		
 Notice of References Cited (PTO-892) Notice of Draftsperson's Patent Drawing Review (PTO-94 Information Disclosure Statement(s) (PTO-1449) Paper N 		Interview Summary (PTO-413) Paper No(s) Notice of Informal Patent Application (PTO-152) Other:

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DETAILED ACTION

Election/Restrictions

1. Applicant's election without traverse of Group I, claims 1-2, in Paper No. 6 is acknowledged.

Claim Rejections - 35 USC § 102

2. The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless –

(b) the invention was patented or described in a printed publication in this or a foreign country or in public use or on sale in this country, more than one year prior to the date of application for patent in the United States.

Claim Rejections - 35 USC § 103

- 3. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
 - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 4. Claims 1-2 are rejected under 35 U.S.C. 102(b) as anticipated by or, in the alternative, under 35 U.S.C. 103(a) as obvious over EP 0331447.

EP '447 is directed to a molded laminated article made from (a) a composite comprising a crosslinked polyolefin resin foam having an average expansion ratio of 5 to 40, in which the average expansion ratio on the side of one surface of the foam is

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larger than the average expansion ratio on the side of the other surface, and the difference between the average ratios is from 2 to 20, and a skin material is bonded to the surface having the larger average expansion ratio, and (b) a thermoplastic resin as a skeleton material (pg. 3, Ins. 13-20). EP '447 also teaches that the article is formed by a compression molding process (pg. 3, Ins. 20-24), and it is believed that evacuating gas from mold cavity for compression molding a laminated foamed article is a necessary process step in article formation. In Comparative Example 1, EP '447 teaches that the skin material is bonded to the small average expansion ratio side of the polyolefin foam, and the results summarized in Table 1 shows that, under suitable molding pressure, the composite is still of practical use (pg. 8, Ins. 7-36). Claims lack novelty.

The Examiner believes that the product-by-process recitation in claims 1-2 is either inherent in an article formed by a compression molding process, or an obvious modification to one of ordinary skill in the art, which further has not as yet been shown on the record to produce a patentably distinct article. Alternatively, note also that EP '447 teaches that in the prior art removing the air from the mold cavity by vacuum is a conventional process step during compression molding (pg. 2, lns. 20-25). As such, if the reference is not anticipating, it would still have been obvious to one of ordinary skill to form the article by including an evacuation step in a compression molding process, motivated by the desire to fill the mold properly.

5. Claims 1-2 are rejected under 35 U.S.C. 103(a) as being unpatentable over EP 0331447 in view of admitted prior art.

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The reference is again relied upon substantially as set forth above. If, for the purpose of anticipation, the reference is believed to teach such a number of different embodiments that the specific parameters of each of the claims cannot be considered to be in possession of the skilled artisan, the Examiner believes that, alternatively, each of the claimed embodiments is at most a minor modification to one of ordinary skill.

Alternatively, Applicants appear to admit that the prior art teaches that when a foamed resin component is joined to a surface material with smaller cell size in the joint area, the molding irregularity is removed (Specification, pg. 5, lines 11-21), as such it would have been obvious to one of ordinary skill in the art to modify EP '447 to place the surface layer against the side of foam with smaller expansion ratio (i.e., small cell size) as taught by admitted prior art, motivated by the desire to reduce irregularity in the molded laminate.

6. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Victor S Chang whose telephone number is 703-605-4296. The examiner can normally be reached on 8:30 - 5:00.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Terrel H Morris can be reached on 703-308-2414. The fax phone numbers for the organization where this application or proceeding is assigned are 703-872-9310 for regular communications and 703-872-9311 for After Final communications.

Any inquiry of a general nature or relating to the status of this application or proceeding should be directed to the receptionist whose telephone number is 703-308-0661.

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TISC VSC

October 4, 2002

DANIEL ZIRKER PRIMARY EXAMINE:
GROUP 1300

Daniel Zuku